



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D2012-105
Job Sheet 171269



Part No: D2012-105

Job Qty: 4 ea

Part Name: Arm (31.06)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No: see also job 170760

Due Date: 2/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP Rev:I 02.04.03 Added Inspect level 3 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/3/18	2/3/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	4 pcs	2/3/18	2/3/18	0.00	1.13	Brake NC 2		FF
110	Small Fab	4 pcs	2/3/18	2/3/18	0.00	0.74	Small Fab-1		DAS FF
120	QC	4 pcs	2/3/18	2/3/18	0.00	0.00	QC5		38
130	Powdercoat	4 pcs	2/5/18	2/5/18	0.00	0.14	Powdercoat4		10K 1802-07
140	QC	4 pcs	2/5/18	2/5/18	0.00	0.00	QC3		11
150	Packaging	4 pcs	2/5/18	2/5/18	0.00	0.00	Packaging3-1	ST 3 77	FEB 23 2018
160	QC21-SA	4 Ea	2/5/18	2/5/18	0.00	0.00	QC21		11

Part Op 100 - Punch to length as per Dwg D2012-105 & template D2012-105T1 and DT8116 Use DT10255 TO CHECK PART
Descriptions: 110 - 1-Debur

120 - Use DT10255 TO CHECK PART

130 - START TIME: 10:00 OVEN TEMPERATURE: 300° FINISH TIME: 11:00

1138700

DAS 21 9-80 FEB 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	10.5016 ft (2.6254 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035 5034343	11	139	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm	31.190Inches ± 0.030	31.220 31.160		
2	Arm	31.060Inches ± 0.030	31.090 31.030		
3	Arm	0.257Inches + 0.006 - 0.001	0.263 0.256		

Plex 2/7/18 8:16 AM Dart.Gagnon.Michelle

DART
AEROSPACE
S041793

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Arm (31.06)

PART NO: D2012-105
Original Serial #: S041793

Revision:

Operation:

Change No:

Start up Operation 02/13/18

Job No: 171269